

Mechanical Operation lab Facilities

Experimental set up Sieve Shaker, Ball Mill, Jaw Crusher, Magnetic Separator

Technical Specification



Ball Mill

| | |
|-----------------|--|
| Shell Diameter | 300mm |
| Shell Length | 300mm |
| Shell Thickness | 6mm0-420 mm |
| Shell MOC | MS |
| Motor | A reduction gear driven by a motor rotates the ball mill Bolls 6 nos , |
| Tray | 1no for collecting Sample |
| RPM Counter | 1 No |

Purpose: Size Reducing Equipment



Jaw Crusher

| | |
|------------------------|-----------------|
| Maximum size for feed | 50mm. |
| Product discharge size | 5 mm - 15mm. |
| Capacity | 100 - 200 Kg/hr |
| Jaw size | 100 x 150 mm. |

Purpose: Size Reducing Equipment



Magnetic Seperator

| |
|----------------------------------|
| magnetic pulley |
| belt conveyor |
| DC motor drive 1 HP feed hopper, |
| Trays for collecting material . |

Purpose: Separating iron particles from mixtures



Sieve Shaker

| |
|-----------------------------|
| 200 mm dia. & 30 mm height, |
| 230 V |
| 50 cycle AC supply |

Purpose: Separating Particles of different sizes

Mass Transfer lab Facilities

Experimental set up Packed Bed Tower, Fluidized Bed Dryer, Distillation Column, Water and soil test analyser



Packed Bed Column

| | |
|------------------|---|
| Column | Borosilicate Glass Column |
| Packing | Raschig Rings |
| Flow Measurement | 3 No. Pre calibrated Rota meter |
| Feed Tank | 1 No. of stainless steel feed tank |
| Product receiver | 1 No. SS tank |
| Gas supply | 1 No. of gas cylinder with Pressure Gauge |
| Piping | SS , PVC |
| Setup Mounting | On sturdy MS stand with powder coated |

Purpose: For separation of any gas from gaseous mixture



Fractionating distillation column/ leaching apparatus

| | |
|------------------------|--|
| Reboiler | Borosilicate Glass |
| Column | Borosilicate Glass |
| Stirrer | SS impeller and shaft coupled to FHP Motor |
| Condenser . | Coil type Borosilicate glass |
| Packing | Rasching Ring. |
| Heating Mantle | Aluminum body with fiber cloth |
| Digital Temp Indicator | 0 – 400 0 C. |
| Temp Sensor | CR/AL Type |
| Distillate Receiver | Borosilicate Glass |
| Piping | SS , PVC |
| Setup Mounting | On sturdy MS stand with powder coated |

Purpose: For extraction of oil from oil seeds and separation of oil from solvent



Tray Dryer

| |
|-------------------------------------|
| tray drier with stainless steel. |
| RTD type PT-100 temperature sensors |
| Digital temperature indicator |
| Digital online weighing arrangement |

Purpose: Find out exact time required time for drying



Water and Soil test analysis kit

| | |
|-------------|---------------------|
| Display | 3½ Digit LCD |
| PH Range | 0 – 14 pH |
| Resolution | 0.01 pH |
| Accuracy | 0.01, ± 1 Digit |
| Temp. Comp. | 0 – 100 °C (Manual) |

| | |
|---------------|---|
| Conductivity | |
| Range | 0 – 200 μ S 0 – 2, 0 – 20, 0 – 200 mS |
| Resolution | 0.1 μ S |
| Range Select | Manual |
| Accuracy | $\pm 0.5\%$ FS, ± 1 Digit |
| Cell Constant | Adjustable (0.4 – 1.5) |
| Temp. Coeff. | 2% |
| Temp. Comp. | Adjustable from Table |
| Ref. Temp. | 25 $^{\circ}$ C |
| Temperature | |
| Range | 0 – 100 $^{\circ}$ C |
| Resolution | 0.1 $^{\circ}$ C |
| Accuracy | ± 0.1 $^{\circ}$ C ± 1 Digit |
| Sensor | Semiconductor |
| TDS | |
| Range | 0 – 200 ppm 0 – 2, 0 – 20, 0 – 200 ppt |
| Range Select | Manual |
| Resolution | 0.1 ppm |
| Accuracy | $\pm 0.5\%$ FS, ± 1 Digit |
| Cell Constant | On Display(0.4 – 1.5) |
| DO | |
| Range | 0 – 20 ppm |
| Resolution | 0.1 ppm |
| Accuracy | 0.5 ppm, ± 1 Digit |
| Temp. Comp. | 5 – 55 $^{\circ}$ C (Manual) |
| Sensor | Gold/Silver Amperometric |
| mV (ORP) | |
| Range | 0 – ± 1999 mV |
| Resolution | 1mV |
| Accuracy | 1 mV, ± 1 Digit |
| Turbidity | |
| Range | – |
| Resolution | – |
| Accuracy | – |
| Sample System | – |
| Salinity | |
| Range | 0 – 50 ppt |
| Resolution | 0.1 ppt |
| Accuracy | $\pm 0.5\%$ FS, ± 1 Digit |
| Colorimeter | |
| Abs | – |

| | |
|--------------|--|
| Filters | – |
| Resolution | – |
| POWER SUPPLY | 1.5V x 6Dry Cells/ 230 V \pm 10% AC, 50 Hz. |

Purpose: This kit is used for testing water samples and soil samples

Chemical Reaction Engineering lab Facilities

Experimental set up Batch Reactor, Semi Batch Reactor, Plug flow reactor, CSTR, Isothermal Batch Reactor



Technical Specification

Plug Flow Reactor

| | |
|--------------------|--|
| Reactor | Material Stainless steel (SS) . |
| Flow Measurement | 2 No. Pre calibrated Rota meter. |
| Feed Tank | 2 No. of stainless steel feed tank. |
| Feed Circulation | By Compressed Air. |
| Pressure Regulator | 0-2 kgf / cm ² . |
| Pressure Gauge kgf | Bourdon type 0 – 2/ cm ² . |
| Piping | SS , PVC. |
| Product receiver | 1 No. SS tank. |
| Setup Mounting | On sturdy MS stand with powder coated. |



Semi Batch Reactor

| | |
|------------------|----------------------------------|
| Reactor | Material Stainless steel (SS) . |
| Flow Measurement | 1 No. Pre calibrated Rota meter. |

| | |
|------------------------|--|
| Feed Tank | 1 No. of stainless steel feed tank. |
| Feed Circulation | By Compressed Air. |
| Pressure Regulator | 0-2 kgf / cm ² . |
| Pressure Gauge | Bourdon type 0 – 2/ kgf cm ² . |
| Piping | SS , PVC. |
| Product receiver | 1 No. SS tank. |
| Setup Mounting | On sturdy MS stand with powder coated. |
| Reactor | Material Stainless steel (SS) . |
| Flow Measurement | 2 No. Pre calibrated Rota meter. |
| Stirrer | 1 No. SS impeller and shaft coupled to FHP Motor |
| Digital Temp Indicator | 0F H-P 2 0M0o 0t oCr, Indicator cum Controller |



CSTR

| | |
|--------------------|--|
| Reactor | Material Stainless steel (SS) |
| Flow Measurement | 2 No. Pre calibrated Rota meter. |
| Feed Tank | 2 No. of stainless steel feed tank. |
| Feed Circulation | By Compressed Air |
| Pressure Regulator | 0-2 kgf / cm ² |
| Pressure Gauge | Bourdon type 0 – 2 kgf / cm ² . |
| Piping | SS , PVC. |



Isothermal Batch Reactor

| | |
|-------------|---|
| Reactor | Material Stainless steel (SS), water bath |
| Heater | Nichrome wire heater |
| Stirrer | 1 No.SS impeller and shaft coupled to FHP Motor |
| Temp Sensor | CR/ /AL Type |
| Piping | SS, PVC |

Purpose Carry out chemical reaction with the help of different reactors for different physical conditions.